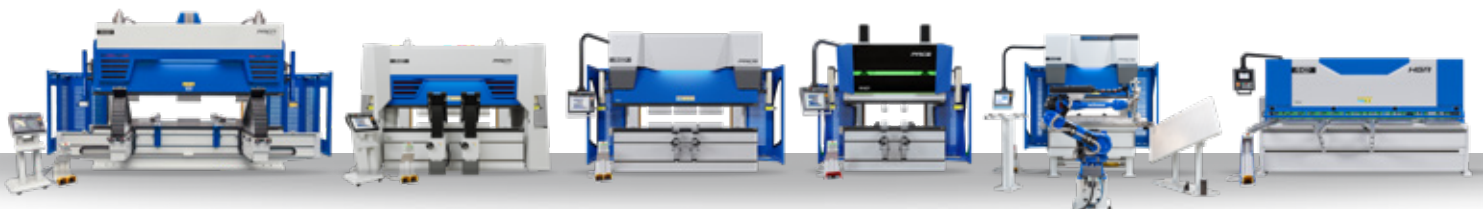




Partners
for Life

More than a machine.
An advanced wide range for
sheet metal processing.





We
make
it **Work**



TOMÁS CASTRO SILVA, LDA.
GONDOMAR | PORTUGAL



KNOW-HOW

A path of **50 years** in the machines manufacture, press brakes and shears, ensures the necessary experience to offer the best solutions for the greatest challenges. High quality standards require a professional and specialized team.

PREDICTING FUTURE

Day-to-day operations are important, but long-term business strategy will determine the ongoing and further success. Building a reliable board of principles will help to **ensure that our vision for the future will be carried forward.**



RELIABILITY + DURABILITY

Our products are the result of a continuous focus on improving processes and supported by high quality levels, which result in recognition of RICO machines as state-of-the-art equipment.

SUSTAINABLE GROWTH

We value sustainability respecting people and the environment.

— **50** years
More than
of **Know-How**

We believe in specialization because it gives us more advanced knowledge of technology and processes.

With a growing dynamic over time, the experience gained over the years is increasingly fundamental to mastering technology.



Specialization.



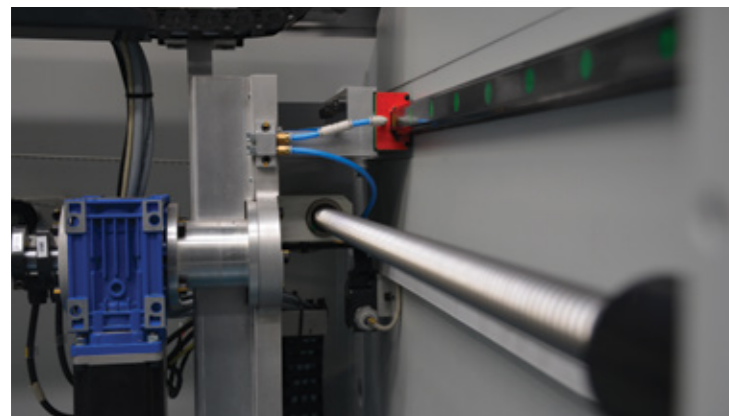
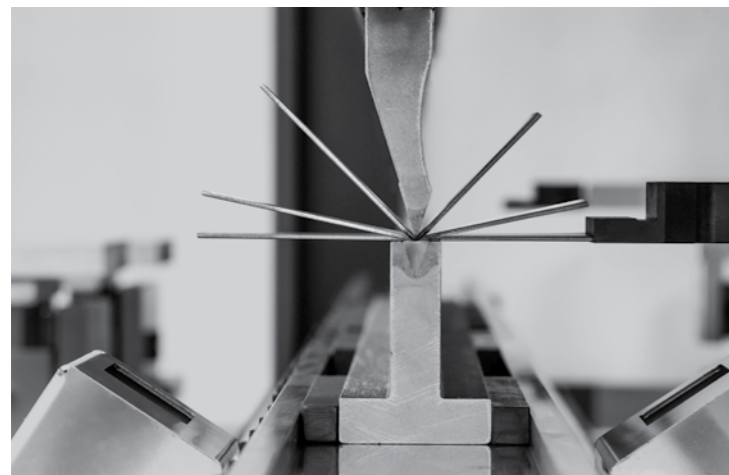
What we do



Product Range.

We offer a wide range of fully configurable machines.

All machines can be customized according to a specific need.



SHEARS	PRESS BREAKS			
HGR	PRCN	PRCB	PRCE	PR CELL

SMALL
MEDIUM
LARGE
DIMENSIONS

All necessary configurations that are not included in this catalog can be offered separately.

Choose *Better*

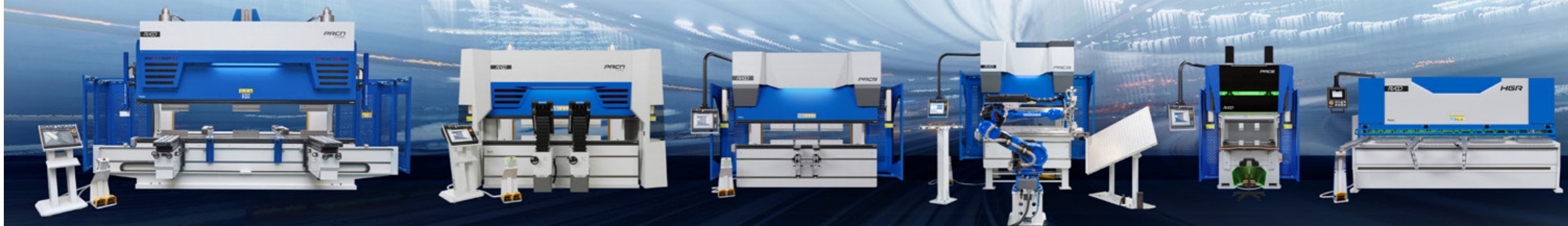
Several options,
the same
brand

The best choice for industry.

RICO, Tomás Castro Silva Lda, values its services for quality and proximity to the customer. Competence and experience as a manufacturer are key factors in the solutions and results that we present.

To be a RICO customer is to have a guarantee of an excellent service and permanent pre and post-sale advice. We understand that technical support is vital for a higher performance of our equipments and that is why, in 2007, **we decided to offer free and lifetime training to all our customers.**

We guarantee immediate intervention for any emergency, either in terms of possible breakdowns, either in training or clarifying doubts. We have highly qualified and experienced technicians who can give you best advices.



RICO®
PRECISION IDEAS

Range

. Press Brakes

CAPACITY	LENGTH (mm)							
	1100	1600	2100	2600	3100	3600	4100	6100
30 Ton	●	●	●					
40 Ton	●	●	●					
70 Ton			●	●	●			
80 Ton			●	●	●			
100 Ton			●	●	●	●	●	●
135 Ton			●	●	●	●	●	●
160 Ton					●	●	●	●
200 Ton					●	●	●	●
250 Ton					●	●	●	●
300 Ton					●	●	●	●
400 Ton						●	●	●
450 Ton						●	●	●
500 Ton						●	●	●
600 Ton							●	●
800 Ton							●	●
1000 Ton							●	●

● PRCN ● PRCB ● PRCE

. Shears

CAPACITY	LENGTH (mm)						
	1250	1550	2050	2550	3050	4050	6050
4 mm	○	●	●	●	●	●	●
6 mm		○	●	●	●	●	●
8 mm			●	●	●	●	●
10 mm			●	●	●	●	●
13 mm			●	●	●	●	●
16 mm			○		●	●	○
20 mm					●	●	
25 mm					●	○	
30 mm					●		
35 mm					●		
40 mm					●		

● Under request ○ Under request

- All models allow its integration in robotic cells.
- All models may be used in Tandem or Tridem system.
- All customized models are C-Line design.
- All models allow its integration in robotic cells.
- All models may be used in Tandem or Tridem system.
- Capacity with more than 600 Ton available under request.

Know our Products





PRCN

Competing for Excellence

PRCN is a high-performance model that emphasizes robustness, precision and repeatability.

Low flexion and differentiating systems makes **PRCN** a unique model in the market.

PRCN

Get to know



PRCN

Versatility accuracy

. Standard and Optionals

Type	Item	I-LINE	C-LINE
Special systems	H-Box frame	●	●
	Swaybend system	●	●
	Triple-guide	●	●
	Standby function	●	●
Control panel	Delem DA-66T control	●	●
Automatic axes	4 automatic axes: Y1+Y2+X+R	●	●
Back gauge	BGR	●	●
Front safety	Laser AKAS II-F	●	●
Rear safety	Safety barriers (Level IV)	●	●
Frontal supports	Sliding SFS	●	●
Top clamping	Promecam Manual clamping	●	●
Bottom clamping	Promecam Manual clamping	●	●
Offline Software	Profile TL	●	●
Others	Hanging swivel control	-	●
	Mobile vehicle control	●	○
	ERFLEX Hanging swivel control	○	○
	Machine LED status	●	●
	Hour counter	●	●
	Hex key set	●	●
Design		●	-
	Design C-line	○	●

● Standard ○ Optional



I-Line

C-Line



					
UNIQUE STRUCTURE	FAST BENDING	EXCELLENT SIZE	CUSTOMIZABLE	HIGH PRECISION + REPEATABILITY	2 YEARS GUARANTEE



PRCB

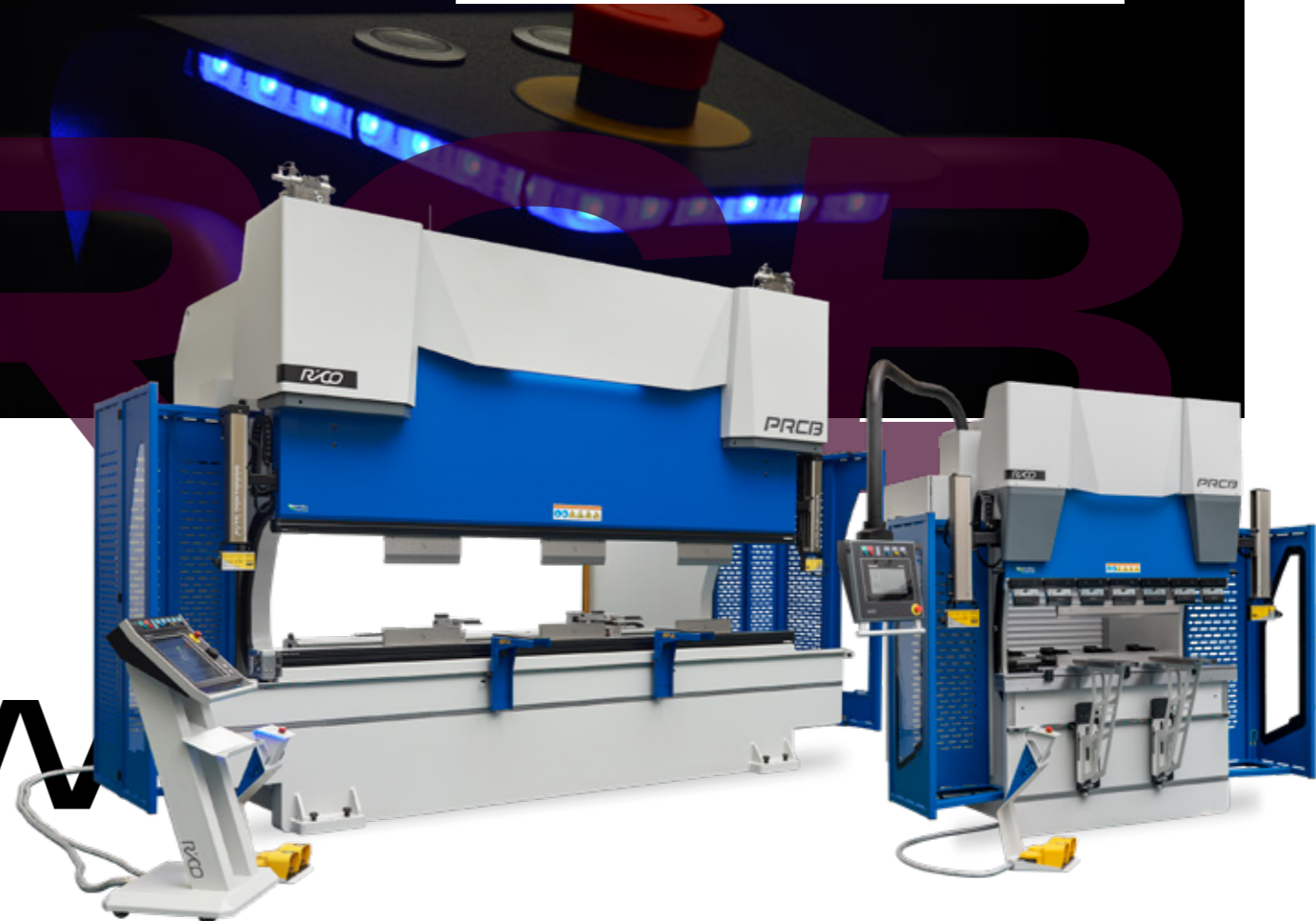
Competing for *Production*

PRCB is a highly flexible model prepared for all types of requirements.

Available capacity between 30 Ton and 1500 Ton and fully customizable, **PRCB** always has a solution.

PRCB

Get to know



.01 Equipment

. Standard Equipment



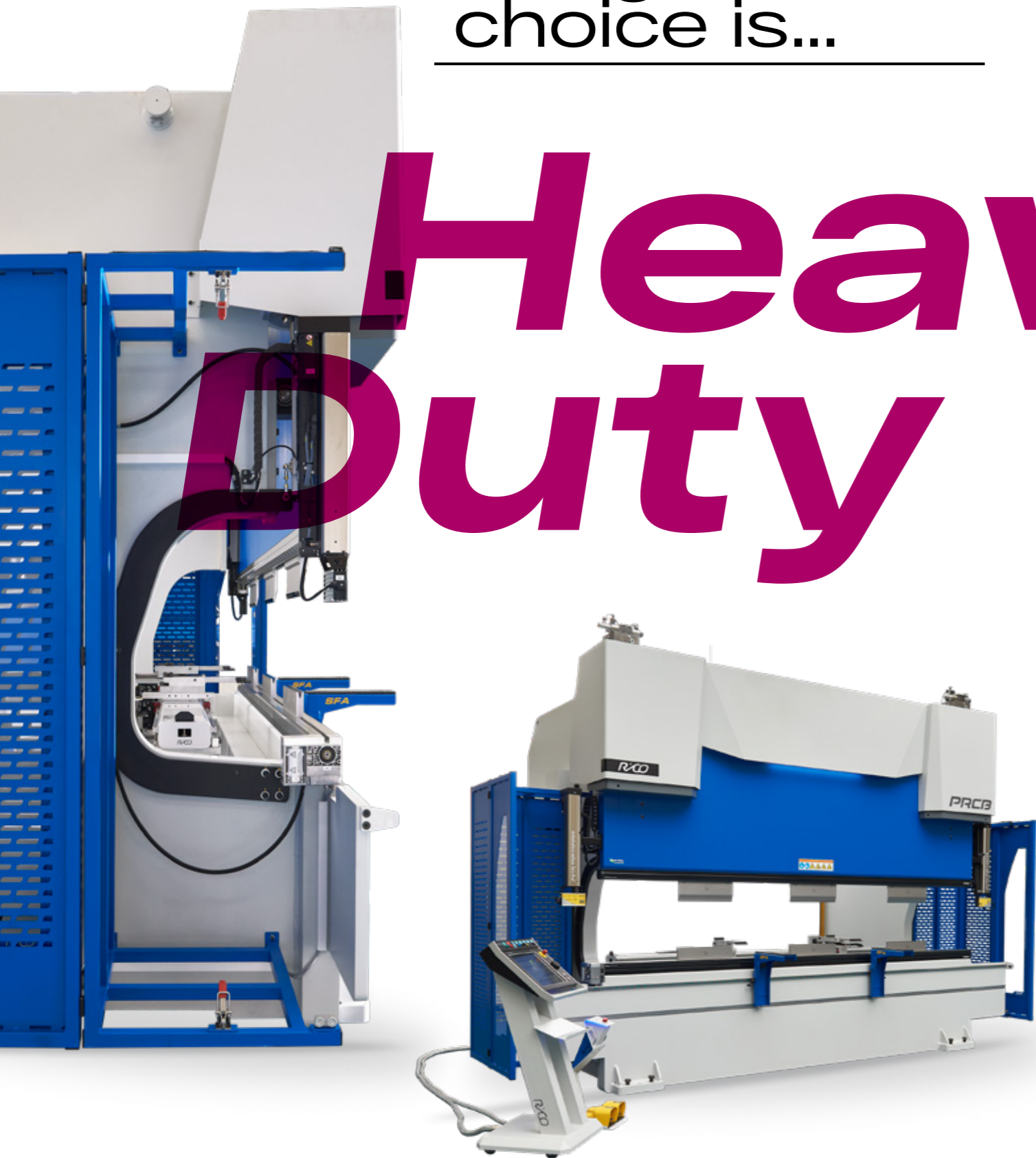
Type	Item
Control panel	Delem DA-58T control
Automatic axes	4 automatic axes: Y1+Y2+X+R
Back gauge	BGA
Front safety	Laser AKAS II-F
Rear safety	Safety barriers (Level IV)
Special systems	Standby function
Frontal supports	Sliding SFS
Top clamping	Promecam manual clamping
Bottom clamping	Promecam manual clamping
Offline software	Profile TL
Others	Hanging swivel control Machine LED status Hour counter Hex key set



Making
the *Dif-*
ference

The right
choice is...

Heavy Duty



THE SOLUTION IS HEAVY DUTY

RICO has an extensive experience in manufacturing heavy-duty press brakes. With capacity up to 8 mts and 1500 Ton in a single machine.

All structures are calculated to obtain the lowest

possible deformation by reducing stress points. Only high quality steels are used to achieve minimal structural deflection, even at full machine capacity.



PRCE

Competing for Performance

PRCE press brake is a performance winner.

It has an extremely short cycle time, which provides high levels of competitiveness. Fully servo-electric and highly efficient.

PRCE

Get to know



Advantages.

The synchronized electric-servo system offers the best performance, with a very short cycle time. Combined with the Direct-Drive motor, we also benefit from greater precision and comfort.

This RICO system includes two special ball screws, specially developed for this purpose, driven by two servo motors and planetary gearbox. The transmission components are high quality and suitable for high loads. Thus, they guarantee high performance and durability.



Versatility accuracy

50%
Effective savings



. PERFORMANCE

PRECISION

The beam synchronism is ensured by the **control of two independent servo-electric axes**. The reading positioning is obtained by high precision optical linear encoders.

SHORT CICLE TIME

The servo-electric system **provides an effective reduction of transition time** compared to hydraulic systems. In addition, with the components used in the PRCE model, the speeds are higher when compared to other electric press brakes.

. SAVINGS

LOWER ENERGY CONSUMPTION

The importance of energy consumption in business competitiveness is increasingly a decisive factor. Energy is one of the main pillars of sustainable development and a major strategic segment for the global industry. The **development of eco-design products** enables a **significant reduction of environmental impacts of energy savings**, which results in cost savings at the same time. The PRCE model aims to optimize environmental performance, and ensures the same technical results.

UP TO
-40%
Energy consumption

LOW MAINTENANCE

Being an electric model, it doesn't require regular maintenance. The automatic lubrication system is standard equipment on the PRCE.

. CONFORT

LOW NOISE

PRCE allows a **reduction up to 70% of noise than other machines**. In Europe it is estimated that more than a third of workers are exposed to potentially harmful noise levels for at least a quarter of their working time. The reduction of the noise level is therefore a great benefit for workers and the environment impact.

UP TO
-70%
Noise



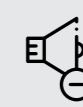
SHORT
CYCLE
TIME



LOW
ENERGY
CONSUMPTION



LOW
MAINTENANCE



LOW NOISE



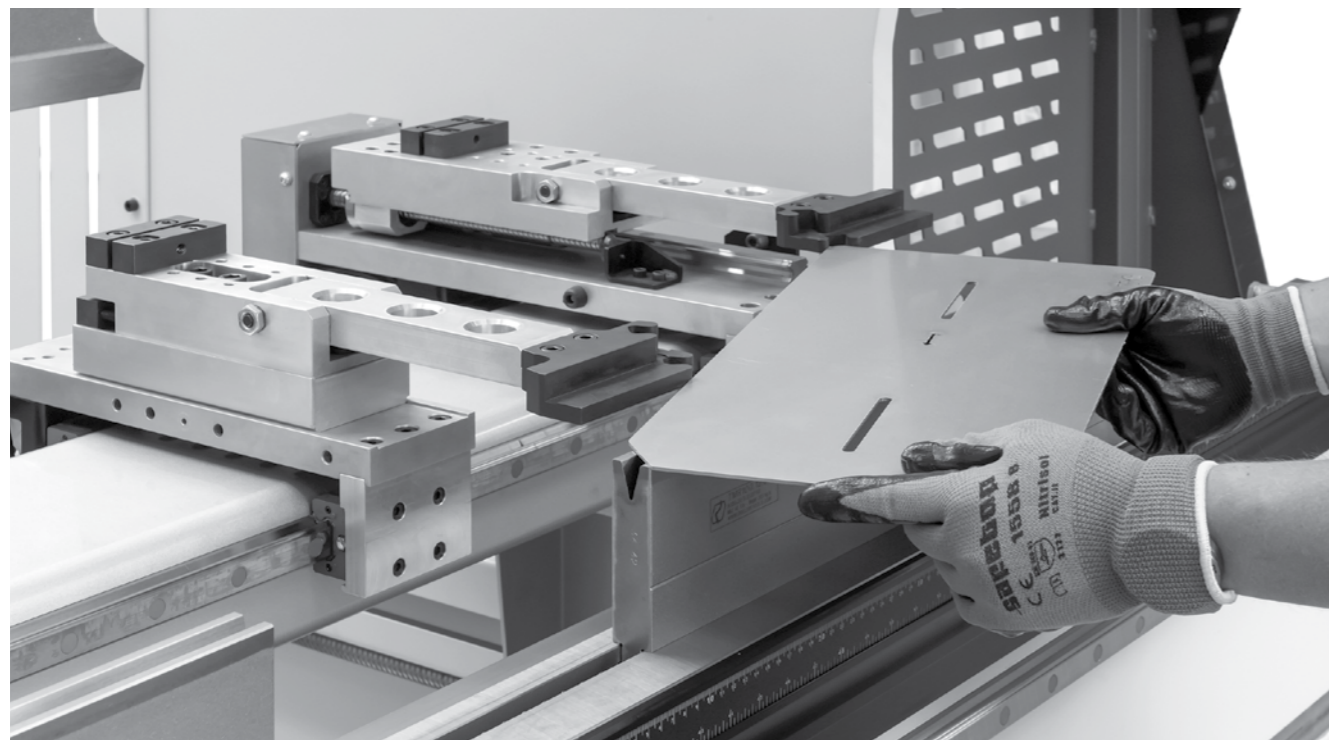
2 YEARS
GUARANTEE

.01 Equipment

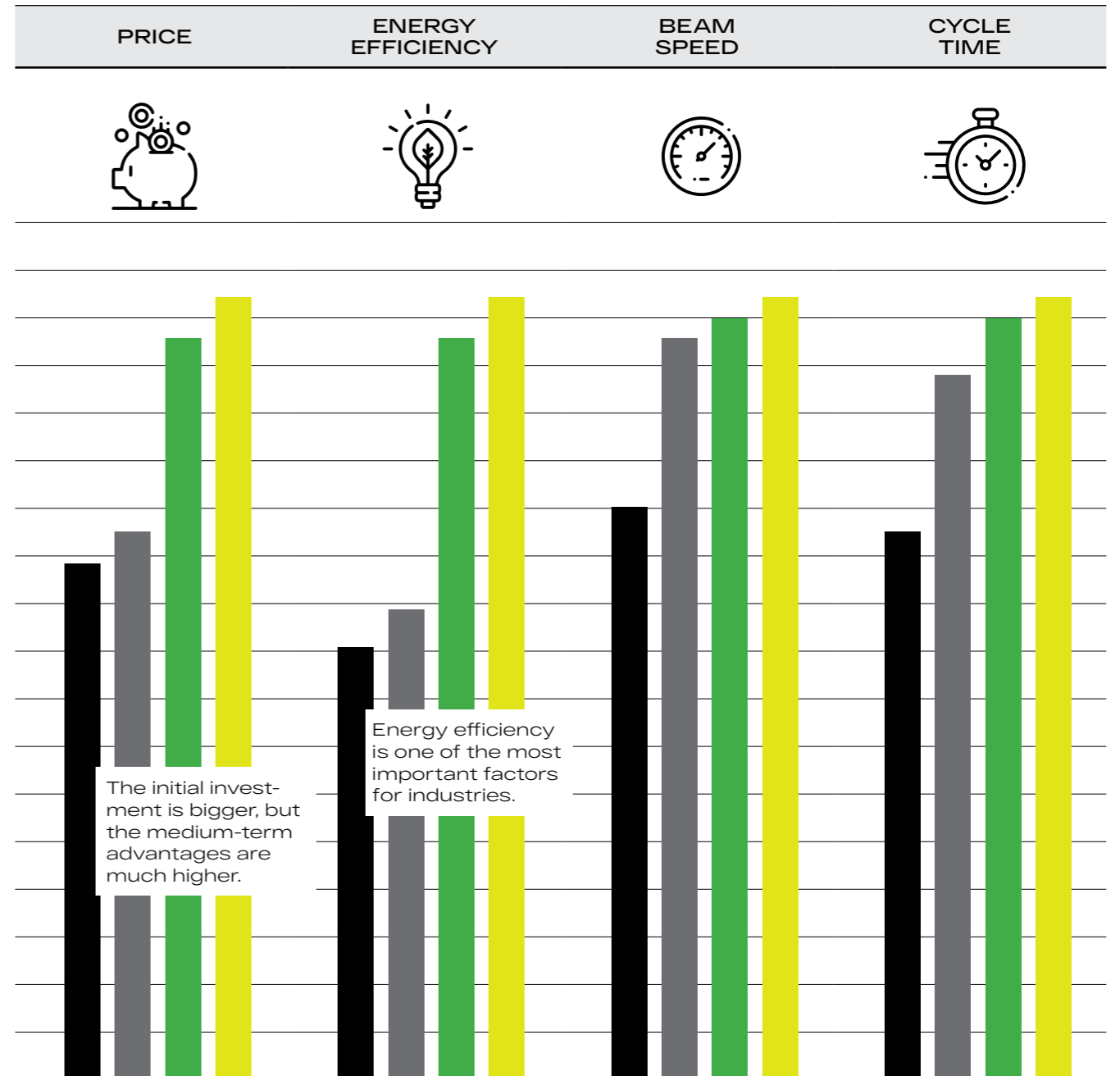


. Standard Equipment

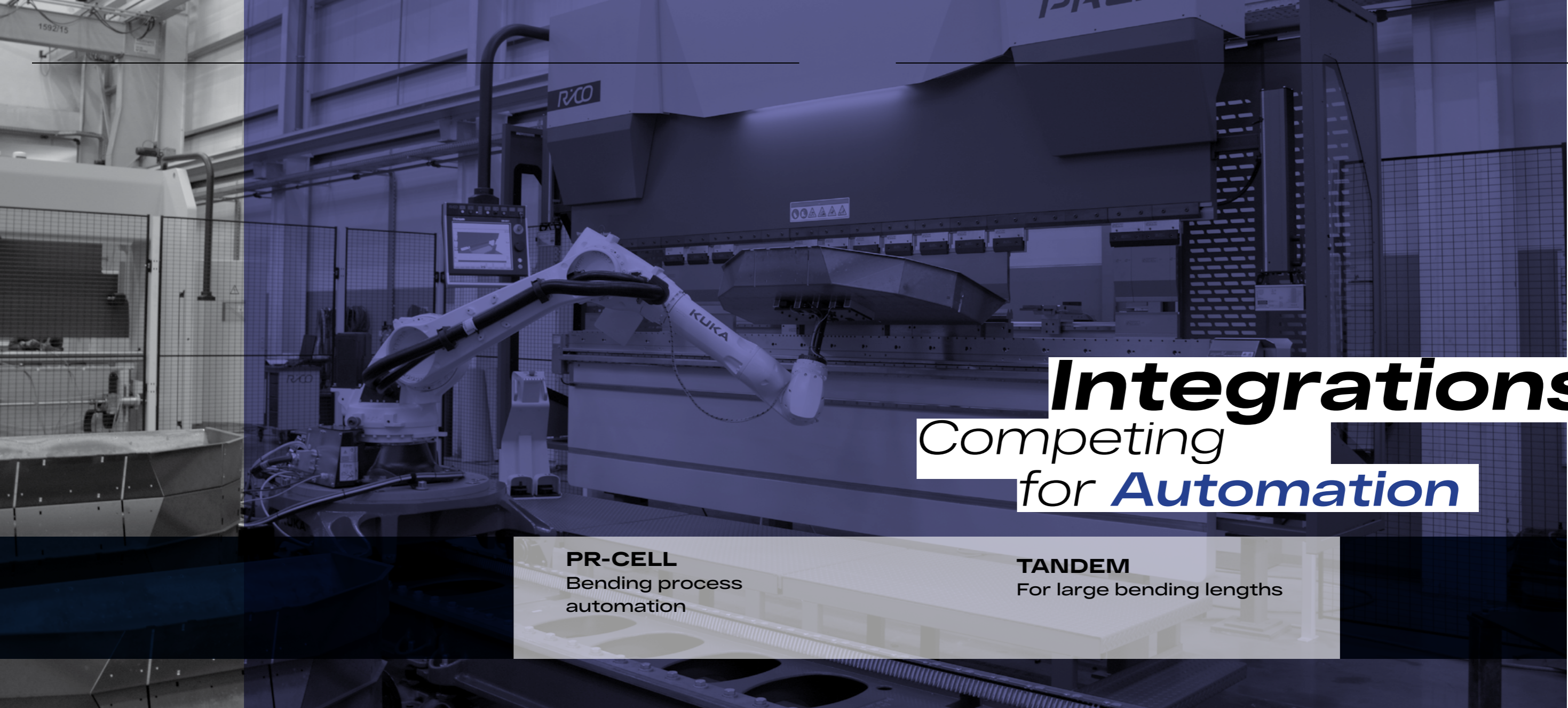
Type	Item
Control panel	Delem DA-58T control
Automatic axes	4 automatic axes: Y1+Y2+X+R
Back gauge	BGR
Front safety	Laser AKAS II-M
Rear safety	Safety barriers (Level IV)
Frontal supports	Sliding SFS
Top clamping	Promecam manual clamping
Bottom clamping	Promecam manual clamping
Offline software	Profile TL
Others	Hanging swivel control Machine LED status Hour counter Hex key set Automatic lubrication



. COMPARISON



- Hydraulic press brake without ECO-Boost
- Hydraulic press brake with ECO-Boost
- Hybrid press brake
- Electric PRCE press brake



Integrations

Competing for Automation

PR-CELL
Bending process automation

TANDEM
For large bending lengths

Be Special



.01 PR-CELL - Robotic bending cell

. Robot integration

Automation is the solution for repeatability processes. It is now possible to consider these solutions for small quantities with offline programming without machine interruption.



PR-CELL, is the independent solution for automated bending process, from feeding, handling and palletizing. Various control systems, security and automatic tools changes are possible.

**Robotic cells
*integration***



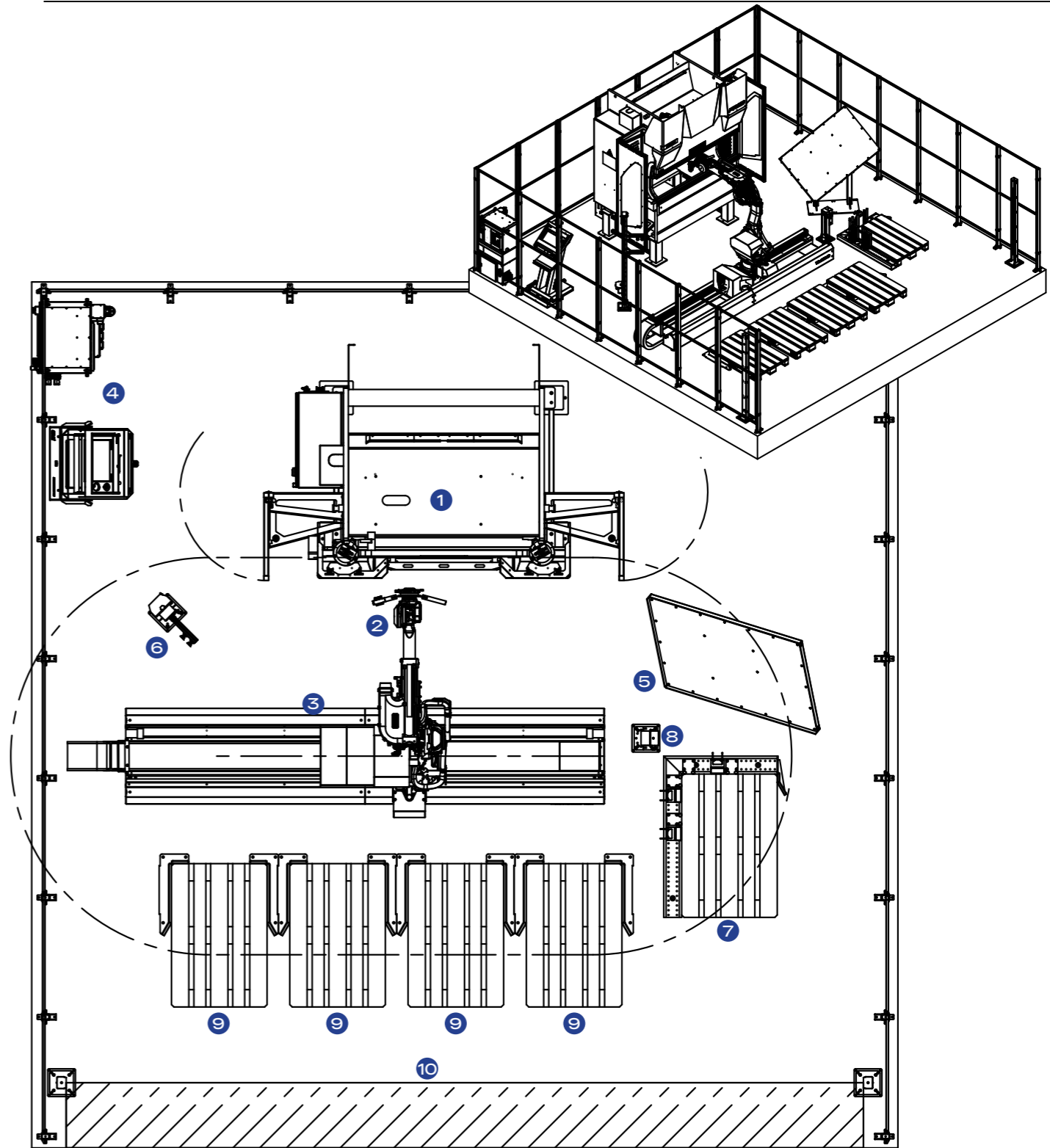
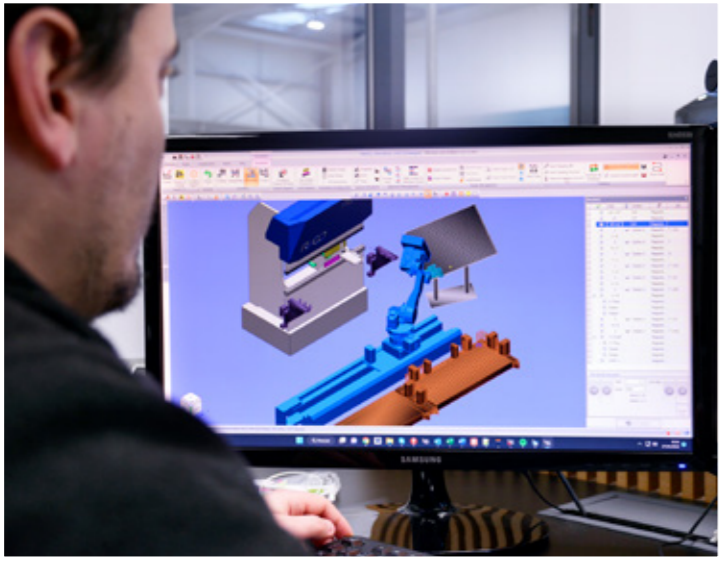
PR-Cell - Interconnectivity

The robotic bending cell can be fully customized according to the characteristics of the parts. **The entire process is developed using intelligence and control systems that prevent potential failures.**

With the integration of the offline programming software, it is possible to perform all the programming of the press brake and the robot remotely without the need to stop the machine. This solution greatly increases productivity and allows the use of small series.

This solution offers several benefits, namely:

- Increased production cadence;
- Increased productivity;
- Increased profits;
- Reduction of operating costs;
- Reduction of errors;
- Greater guarantee in meeting deadlines;
- Higher product quality;
- Increased security;
- Better cost control.



LEGEND

- | | |
|----|--------------------------------------|
| 1 | RICO Press brake |
| 2 | Robot |
| 3 | Track |
| 4 | Controller |
| 5 | Reference table |
| 6 | Regrip station |
| 7 | Loading zone |
| 8 | Thickness measurement & double sheet |
| 9 | Unloading zone |
| 10 | Safety barriers |

Higher
production capacity



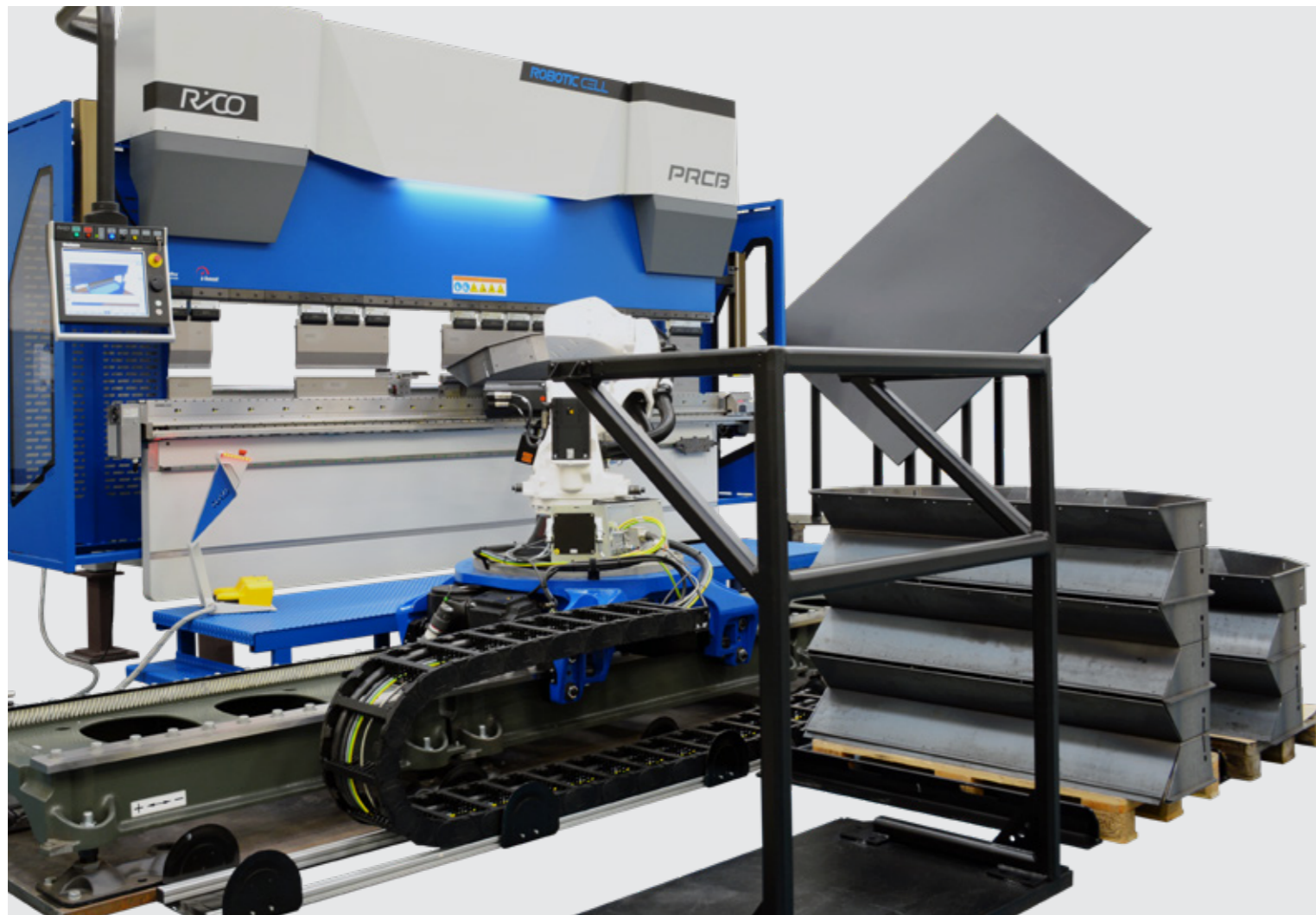
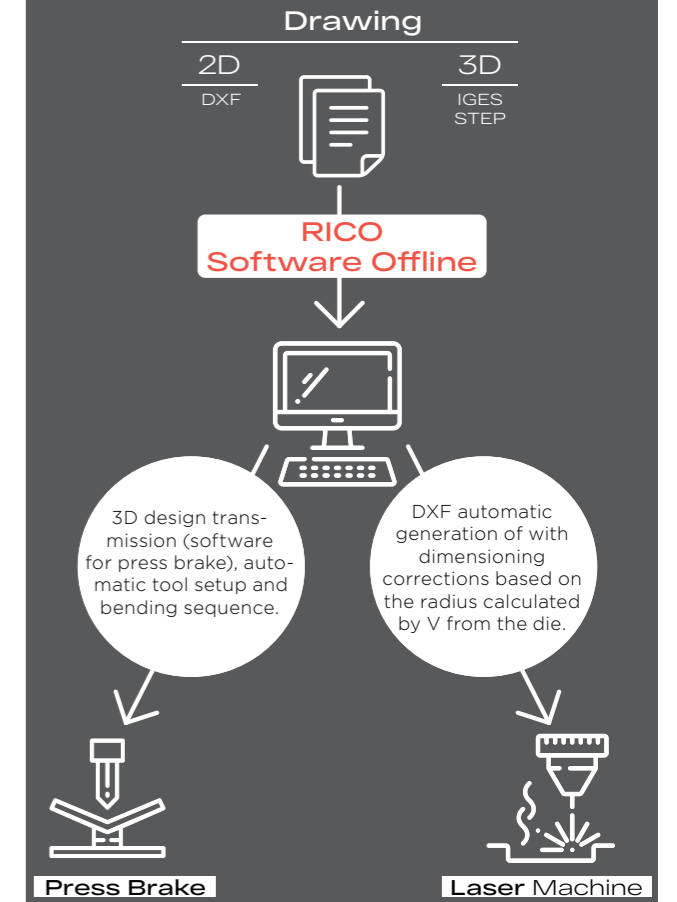
. Offline software

All RICO press brakes are supplied with offline software included depending on the machine CNC control model. In the case of 3D software, it allows the import of 2D/3D drawings, automatically programming the bending and creating a dxf file for the cutting.

MAIN ADVANTAGES:

- Automatic planification
- Automatic tool setup
- Automatic bending sequence and 3D simulation

	2D	3D
Profile TL	●	-
Profile T2D	●	-
Profile T3D	●	●
MBend	●	●



. Industry 4.0

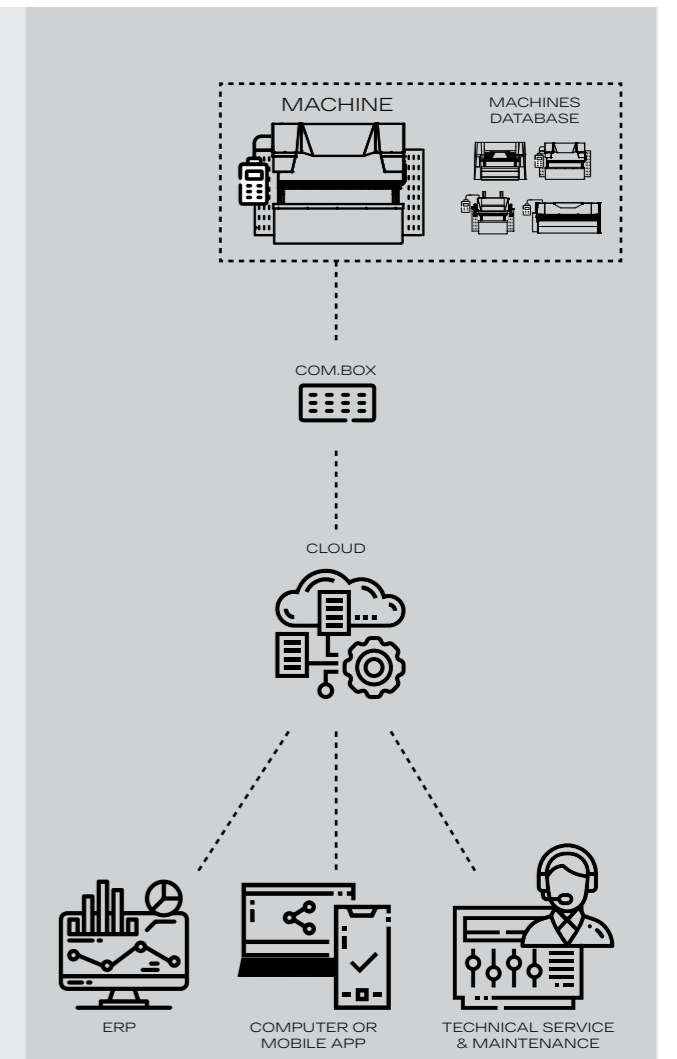
RICO Software P4 - Machine Management

FEATURES:

- Production, maintenance and information, management;
- Artificial intelligence, predictive information;
- Control of energy consumption;
- Multi-machine;
- App for any device;
- Intuitive/Configurable;
- Transparent;
- Cybersecure - cloud system (Azure).

MAIN ADVANTAGES:

- Ease of access to production data;
- Analytical study of production process and costing;
- Calculation of operating costs;
- Integration with ERP software;
- Maintenance plan and maintenance reports.



.02 Tandem System

. TANDEM Integration

For long lengths bending, it is possible to use two press brakes in a Tandem system. This system allows the two machines to be operated simultaneously, or independently, guaranteeing the same precision and speed.

Doble
your productive strenght



TI 1
Safety system
Barriers



TI 2
Safety system
Laser

It is possible to purchase a **first press brake with Tandem preparation** for a future integration of the second machine.



HGR

Competing for **Dynamics**

With a unique operating principle, **HGR** shears are distinguished by their dynamic structural behavior and cutting quality.

The mechanical system offers a high quality cut without vibration, thus increasing the machine's useful life.

Cutting perfect



BEST CUT, BEST DURABILITY.

Vertical cutting is the most effective and accurate system compared to alternative ones. Here it is possible to adjust the cutting angle depending on the type of material and thickness of the plate.

Details that makes the *difference*



/ Vertical cut

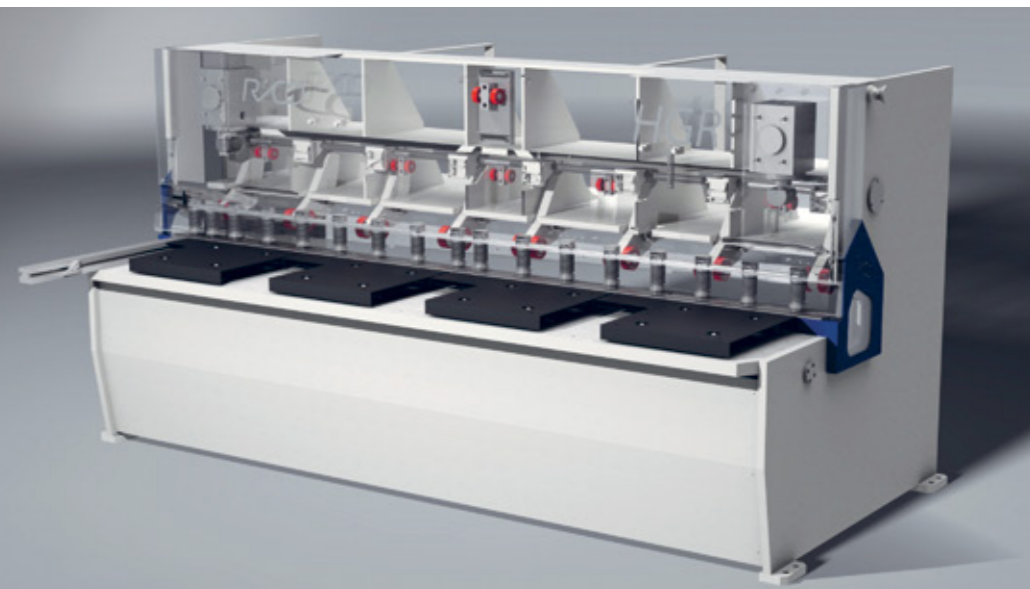
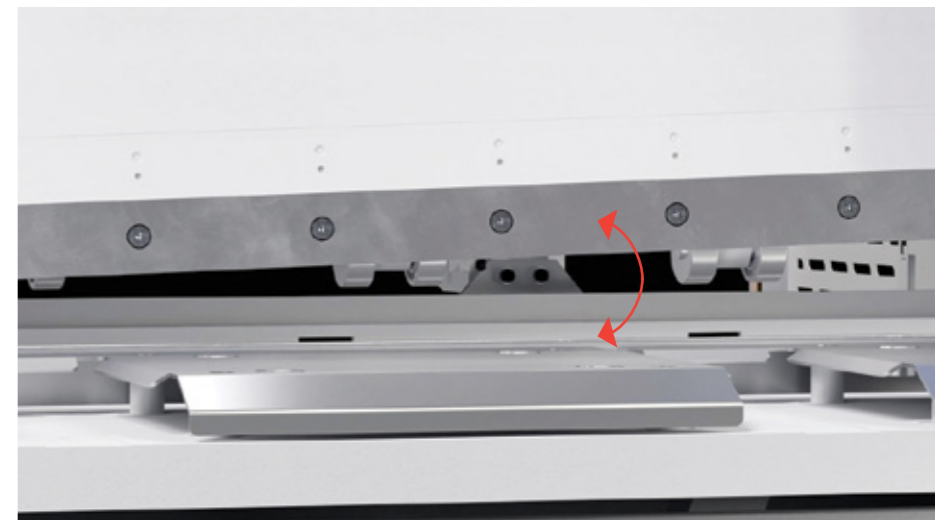
This system guarantees the homogeneous distribution of force along the entire length, which results in a smooth and a vibration-free cut.

/ Variable rake angle

In order to minimize the “helix” effect of the sheet, the HGR shear allows to vary the angle depending on the thickness of the sheet. This rake variation is done automatically.

/ RAE System

While cutting, the back gauge automatically retracts to avoid collision with the plate.



VERSATILITY

With a cutting capacity of 4 mm to 40 mm thick. And from 1.2 m to 8 m in length, the HGR shear has a wide variety of solutions and automation.

Overcoming *all* the *expectations*

.01 Equipment

. Standard equipment

Type	
Control	Elgo P40
Systems	Vertical cut
	Automatic variable rake angle
	Automatic cutting length
	RAE - Automatic retraction
Frontal supports	1000 mm squaring arm
	1000 mm single support
Frontal safety	Mechanical finger protection
Rear safety	Safety barriers (type IV)
Back gauge	BGS
Others	Hanging swivel control panel
	Cutting lighting shadow line
	LED table lighting
	Hold down jacks performing progressive load with Fibroflex
	2 operating modes: continuous or cycle-by-cycle cut
	Independent hold down jacks (pre-selected)
	Frontal table with ball joints
	Hours counter



PRCN 10-19

PRCB 20-27

PRCE 28-37

PR* OPTIONS 38-53

INTEGRATIONS 54-61

HGR 62-77

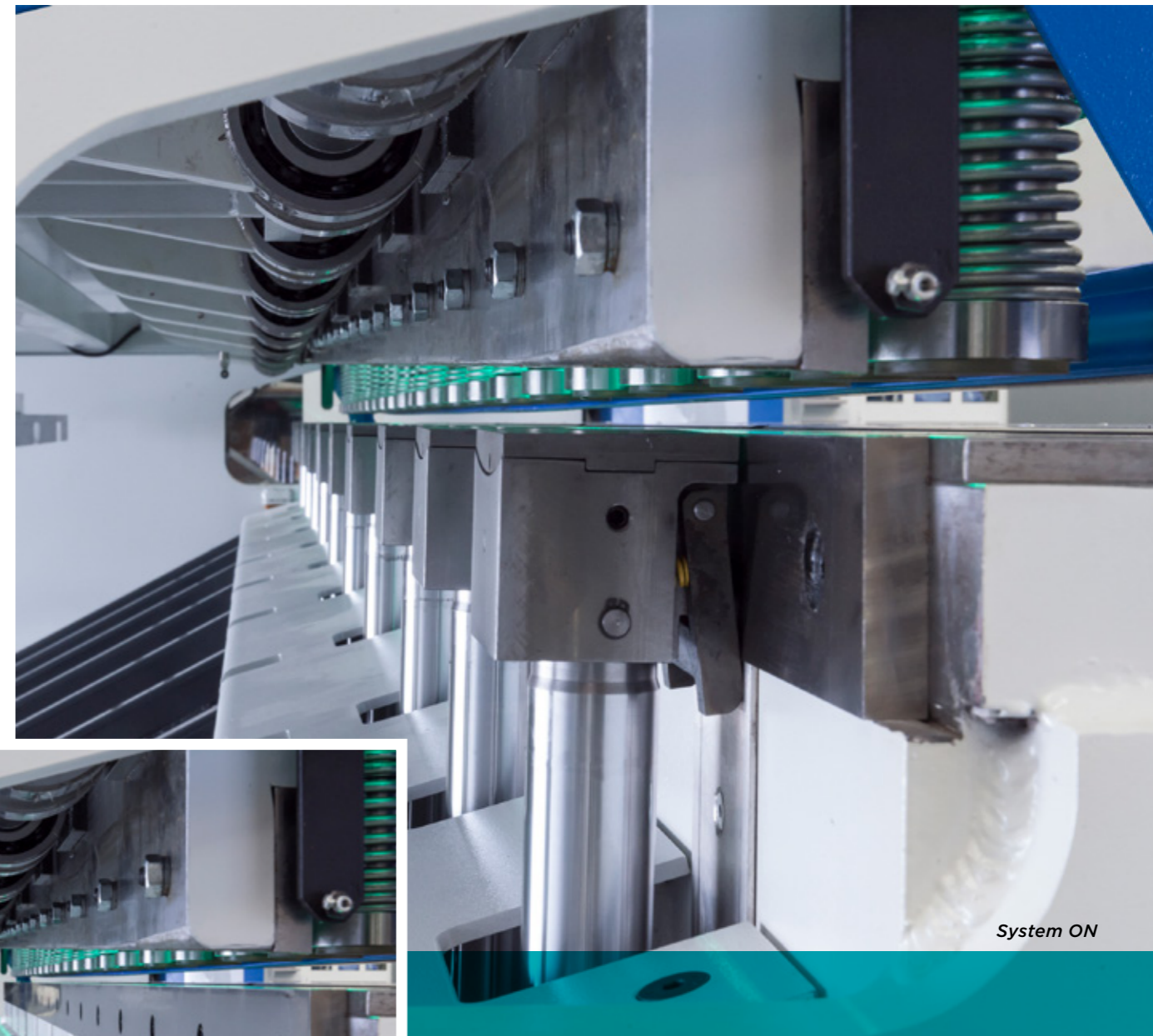


Front Feeder HGR

Automatic feeder.

HGR Front Feeder the ideal solution to reach demanding productivity and cadence levels.

It includes automatic positioning grippers that allows to perform programed cuts from entire plates, in a continuous way.



Anti-Twist

Flat cutting.

The Anti Twist is a hydraulic system, with cylinders installed in the lower area of the shear, which exerts force against the sheet to be cut, keeping it straight during the cutting process.

Cylinders are installed along the entire length of the machine. The system is activated on the control panel in an automatic way. The movement is synchronized with the blade holder and the force is distributed progressively.

Technical data	
Cylinders distance	Aprox. 400 mm
Machine capacity reduction with ANTI TWIST	Aprox. 30%
Minimum cutting width	20 mm



THICK METAL CUTTING

RICO®
PRECISION IDEAS

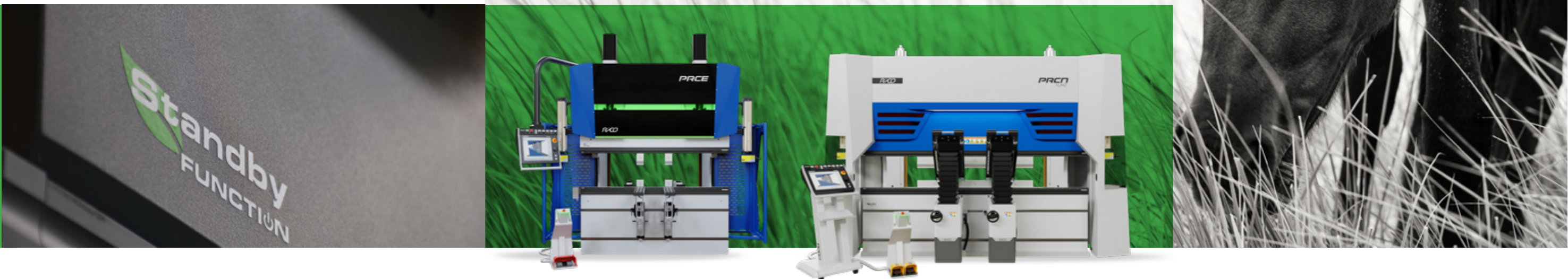
Competing
for **Heavy Duty**

.Rico Green

. The way is green

RICO promotes an environmentally friendly policy and for that purpose has introduced alternative solutions in all its equipments that reduces energy consumption and consequently the environmental impact.

When nature goes Bending



Standby FUNCTION

All RICO machines have an integrated **StandBy function**. This feature automatically stops the motor after 5 min (configurable value) of inativity.

75% Idle Saving
10% Effective Saving

ECO BOOST

ECO-Boost is a system that offers more productivity with environmental benefits.

- + Return speed
- + Energy efficiency
- Consumption: Start/Stop
- Maintenance

90% Idle Saving
25% Effective Saving
60% Increase return speed

P-HYBRID

The beam synchronism, the positioning reading through precision optical linear encoders and an innovative servo-electric system guarantees:

- + Precision
- Cycle time
- Energy Consumption
- Noise

99% Idle Saving
50% Effective Saving

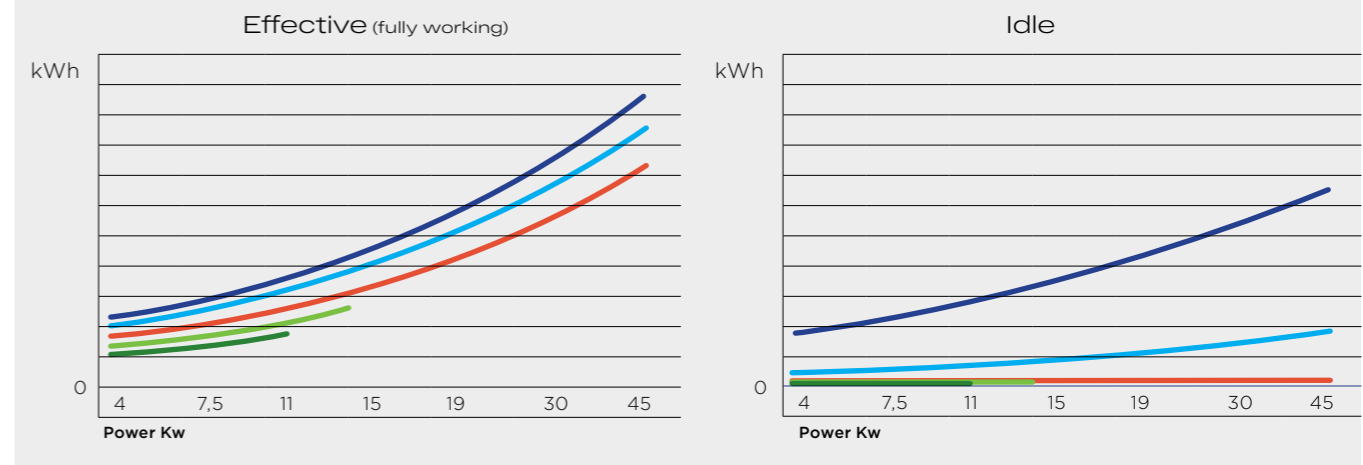
P-ELECTRIC

The beam synchronism, the positioning reading through precision optical linear encoders and an innovative servo-electric system guarantees:

- + Precision
- Cycle time
- Energy Consumption
- Maintenance

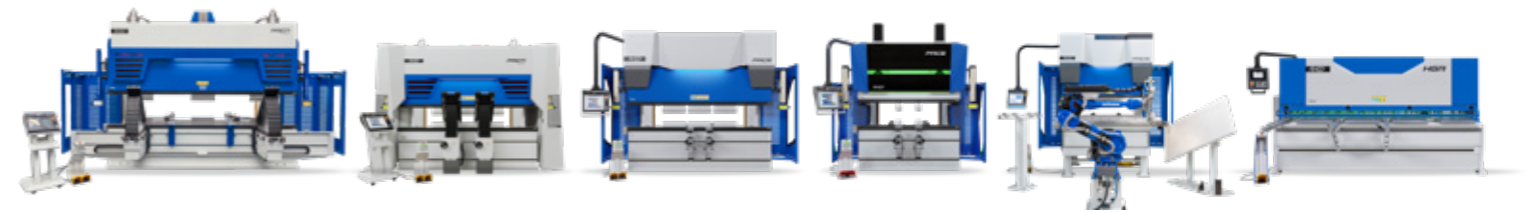
99% Idle Saving
50% Effective Saving

Energy consumption



● Conventional system ● StandBy ● Eco-Boost ● P-Hybrid ● P-Electric

Technical Data



[youtube.com/@Ricomachines](https://www.youtube.com/@Ricomachines)



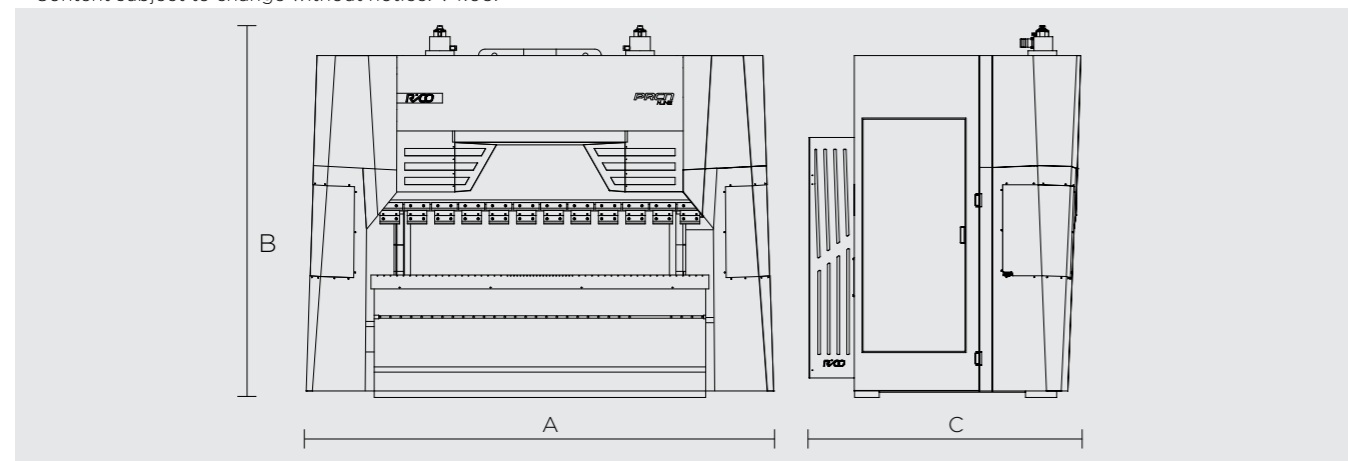
[linkedin.com/company/ricoportugal/](https://www.linkedin.com/company/ricoportugal/)

.PRCN

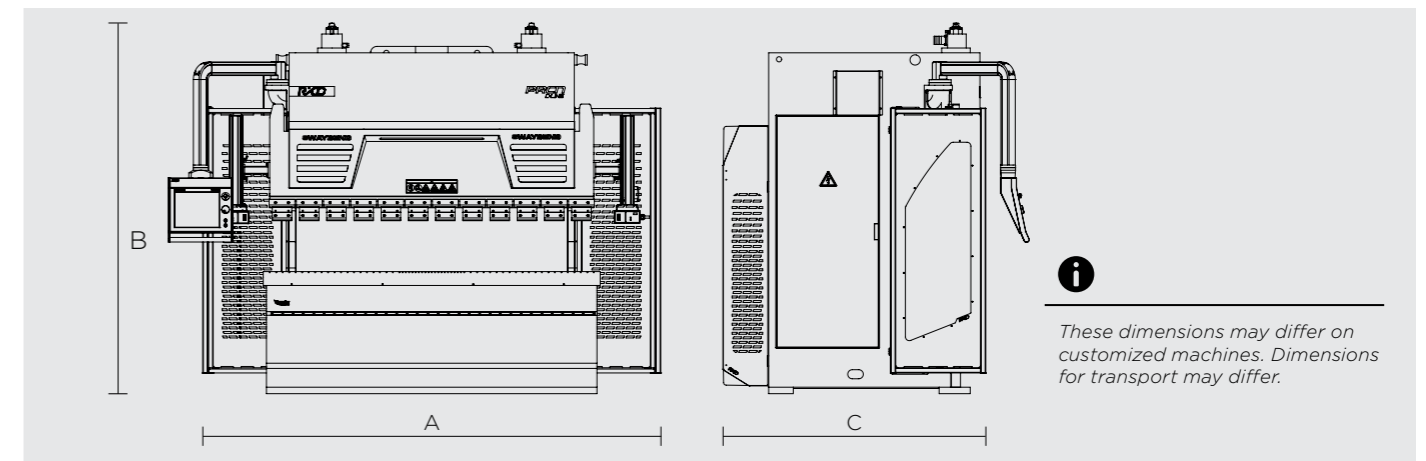
PRCN I-LINE	Bending length		Throat depth	Beam stroke	Y axes speed				Aprox. weight
	mm	Ton			Fast	Bending	Return	Return Eco-Boost *	
	mm	Ton	mm	mm	mm/s				Kg
2070	2100	70	310	300	210	0-10/18	145	220	6820
2570	2600	70	310	300	210	0-10/18	145	220	7300
3070	3100	70	310	300	210	0-10/18	145	220	7640
25100	2600	100	410	300	200	0-10/18	145	220	8060
30100	3100	100	410	300	200	0-10/18	145	220	9230
35100	3600	100	410	300	200	0-10/18	145	220	10670
40100	4100	100	410	300	200	0-10/18	145	220	12050
30135	3100	135	410	300	200	0-10/17	135	200	11450
35135	3600	135	410	300	200	0-10/17	135	200	13050
40135	4100	135	410	300	200	0-10/17	135	200	14080
30160	3100	160	410	300	200	0-10/17	155	205	12550
35160	3600	160	410	300	200	0-10/17	155	205	14600
40160	4100	160	410	300	200	0-10/17	155	205	16500
30200	3100	200	410	300	200	0-10/17	130	200	15140
35200	3600	200	410	300	200	0-10/17	130	200	16410
40200	4100	200	410	300	200	0-10/17	130	200	20200



* Optional
Content subject to change without notice. V4.03.



PRCN C-LINE	Bending length		Throat depth	Beam stroke	Y axes speed				Aprox. weight
	mm	Ton			Fast	Bending	Return	Return Eco-Boost *	
	mm	Ton	mm	mm	mm/s				Kg
30250	3100	250	410	350	180	0-10/17	130	205	18080
35250	3600	250	410	350	180	0-10/17	130	205	19720
40250	4100	250	410	350	180	0-10/17	130	205	21700
30300	3100	300	410	350	180	0-10/17*	130	205	19130
35300	3600	300	410	350	180	0-10/17	130	205	20730
40300	4100	300	410	350	180	0-10/17	130	205	23600
35400	3600	400	410	400	170	0-10	120	x	26000
40400	4100	400	410	400	170	0-10	120	x	28000
35450	3600	450	410	400	150	0-10	105	x	27000
40450	4100	450	410	400	150	0-10	105	x	28700
35500	3600	500	410	400	140	0-10	105	x	28320
40500	4100	500	410	400	140	0-10	105	x	31850



.PRCB

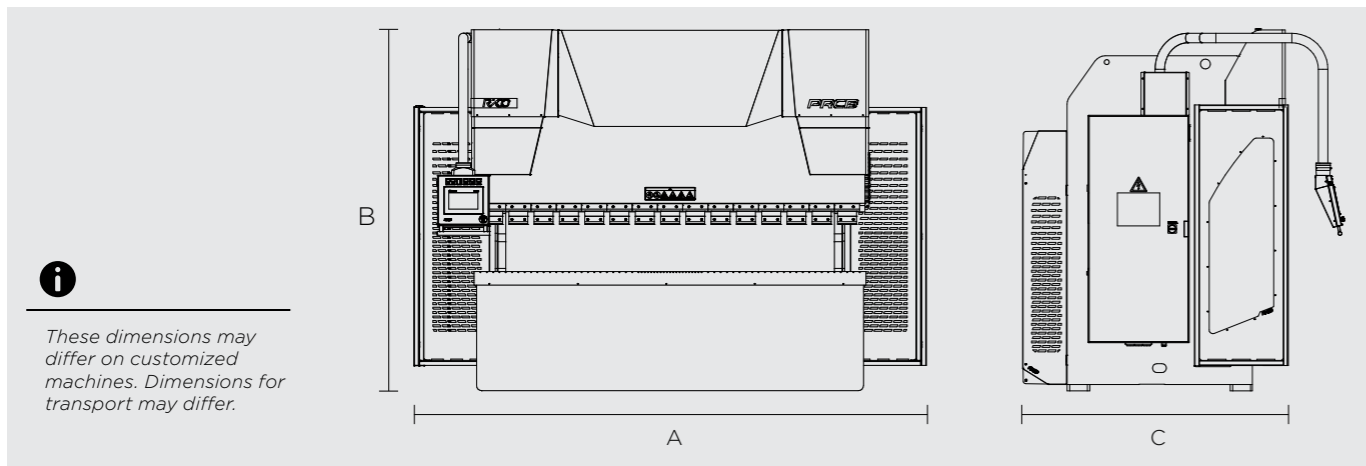
PRCB	Bending length	Tonnage	Throat depth	Beam stroke	Y axes speed				Approx. weight
					Fast	Bending	Return	Return Eco-Boost*	
					mm/s				
1530	1600	30	310	280	210	0-10/20	140	230	3700
2030	2100	30	310	280	210	0-10/20	140	230	4300
2070	2100	70	310	280	210	0-10/18	145	220	5800
2570	2600	70	310	280	210	0-10/18	145	220	6300
3070	3100	70	310	280	210	0-10/18	145	220	7000
20100	2100	100	410	280	200	0-10/18	145	220	6800
25100	2600	100	410	280	200	0-10/18	145	220	7600
30100	3100	100	410	280	200	0-10/18	145	220	8400
35100	3600	100	410	280	200	0-10/18	145	220	9450
40100	4100	100	410	280	200	0-10/18	145	220	11050
60100	6100	100	410	280	200	0-10/18	125	200	19000
30135	3100	135	410	280	200	0-10/17	135	200	9900
35135	3600	135	410	280	200	0-10/17	135	200	10600
40135	4100	135	410	280	200	0-10/17	135	200	12500
60135	6100	135	410	280	200	0-10/17	115	180	20000
30160	3100	160	410	280	200	0-10/17	155	205	10700
35160	3600	160	410	280	200	0-10/17	155	205	11940
40160	4100	160	410	280	200	0-10/17	155	205	13600
60160	6100	160	410	280	200	0-10/17	135	195	22000
30200	3100	200	410	280	200	0-10/17	130	200	12580
35200	3600	200	410	280	200	0-10/17	130	200	13240
40200	4100	200	410	280	200	0-10/17	130	200	16000
60200	6100	200	410	280	200	0-10/17	110	180	25200



PRCB Heavy Duty	Bending length	Tonnage	Throat depth	Beam stroke	Y axes speed				Approx. weight
					Fast	Bending	Return	Return Eco-Boost*	
					mm/s				
30250	3100	250	410	330	180	0-10/17	130	205	15800
35250	3600	250	410	330	180	0-10/17	130	205	17400
40250	4100	250	410	330	180	0-10/17	130	205	19600
60250	6100	250	410	330	180	0-10/17	110	195	30000
30300	3100	300	410	330	180	0-10/17	130	205	16360
35300	3600	300	410	330	180	0-10/17	130	205	18400
40300	4100	300	410	330	180	0-10/17	130	205	21200
60300	6100	300	410	330	180	0-10/17	110	195	33500
35400	3600	400	410	380	170	0-10	120	x	22900
40400	4100	400	410	380	170	0-10	120	x	25000
60400	6100	400	410	380	170	0-10	100	x	35400
35450	3600	450	410	380	150	0-10	105	x	23700
40450	4100	450	410	380	150	0-10	105	x	27500
60450	6100	450	410	380	150	0-10	90	x	37600
35500	3600	500	410	380	140	0-10	105	x	26000
40500	4100	500	410	380	140	0-10	105	x	30000
60500	6100	500	410	380	140	0-10	90	x	42000
40600	4100	600	410	430	130	0-10	115	x	34000
60600	6100	600	410	430	130	0-10	100	x	46000



* Optional | ** Size is smaller in Tandem machines.
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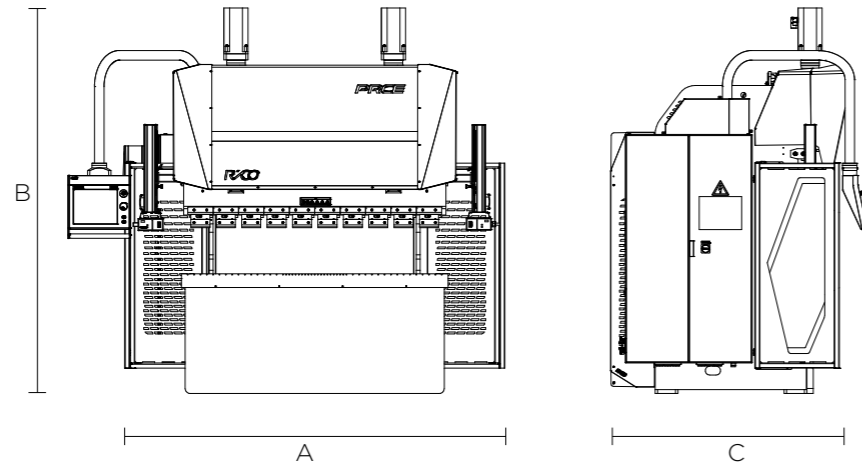


.PRCE

PRCE	Bending length	Tonnage	Throat depth	Beam stroke	Fast	Bending	Return	Aprox. weight Kg
	mm	Ton	mm	mm	Y axes speed			
					mm/s			
1040	1100	40	210	270	220	0-10/20	220	4200
1540	1600	40	210	270	220	0-10/20	220	4500
2040	2100	40	310	270	220	0-10/20	220	4700
2080	2100	80	310	270	210	0-10/20	210	6800
2580	2600	80	310	270	210	0-10/20	210	7150
3080	3100	80	310	270	210	0-10/20	210	7500



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These dimensions may differ on customized machines. Dimensions for transport may differ.



.HGR

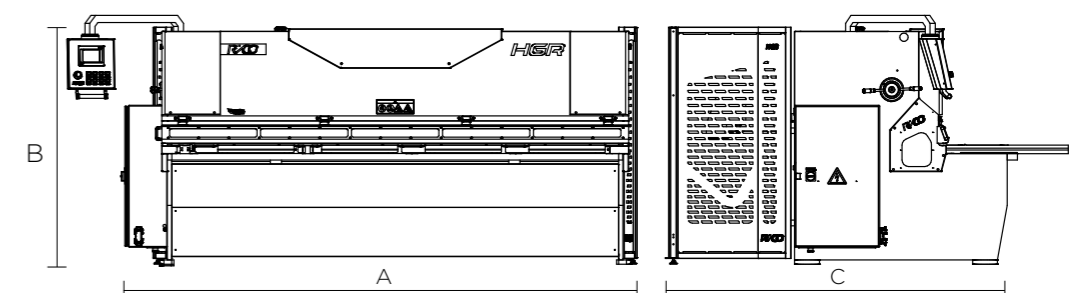
HGR	Lenght mm	Thickness		Rake angle °	Hold down jacks qt	Back gauge stroke mm	Aprox. weight Kg
		Mild steel (420 N/mm ²) mm	Stainless steel (700 N/mm ²) mm				
		154	1550				
204	2050	4	2,8	1,3/0,7	12	1000	3750
254	2550	4	2,8	1,3/0,7	14	1000	4600
304	3050	4	2,8	1,3/0,7	17	1000	5200
404	4050	4	2,8	1,3/0,7	22	1000	9300
604	6050	4	2,8	1,3/0,7	31	1000	17300
206	2050	6	4	1,5/0,7	12	1000	4500
256	2550	6	4	1,5/0,7	14	1000	5140
306	3050	6	4	1,5/0,7	17	1000	6000
406	4050	6	4	1,5/0,7	22	1000	10000
606	6050	6	4	1,5/0,7	31	1000	25400
208	2050	8	5,5	2/0,7	12	1000	5750
258	2550	8	5,5	2/0,7	14	1000	6500
308	3050	8	5,5	2/0,7	17	1000	8900
408	4050	8	5,5	2/0,7	22	1000	13000
608	6050	8	5,5	2/0,7	31	1000	31350
210	2050	10	7	2/1	12	1000	6300
2510	2550	10	7	2/1	14	1000	7050
310	3050	10	7	2/1	17	1000	9570
410	4050	10	7	2/1	22	1000	13500
610	6050	10	7	2/1	31	1000	33800
213	2050	13	9	2/1	12	1000	8300
2513	2550	13	9	2/1	14	1000	9720
313	3050	13	9	2/1	17	1000	12500
413	4050	13	9	2/1	22	1000	14500
613	6050	13	9	2/1	31	1200	54400
316	3050	16	11	3/1,5	17	1000	13750
416	4050	16	11	3/1,5	22	1200	19400
320	3050	20	14	3/1,5	17	1200	19200
420	4050	20	14	3/1,5	22	1200	27800
325	3050	25	17,5	3/1,5	17	1200	23500
330	3050	30	21	3,5/2	15	1200	32000
335	3050	35	24	3,5/2	15	1200	33000
340	3050	40	28	4/2,5	15	1200	34000



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These dimensions may differ on customized machines. Dimensions for transport may differ.

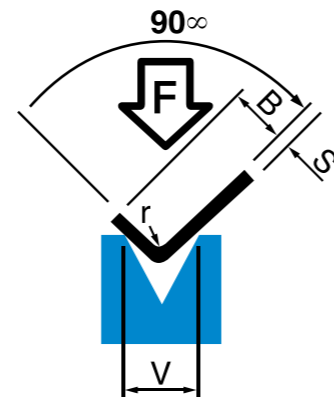


.Bending table

Required bending tonnage (Ton/m)

Rm=420 N/mm² - Rm=700 N/mm²

			S (mm)																			
R	B	V	0,5	0,6	0,8	1	1,2	1,5	2	2,5	3	4	5	6	8	10	12	15	20	25	30	
0,5	3	4	4 7	6 10	12 20																	
0,7	3,5	5	3 5	5 8	9 15	15 25																
0,8	4	6	2 4	3 6	7 12	11 19	18 30															
1	5,5	8		2 4	5 8	8 13	12 21	21 35														
1,3	6,5	10			4 6	6 10	9 15	15 26	30 50													
1,5	8	12				5 8	7 12	12 20	23 38	39 66												
2	10,5	16					5 8	8 13	16 26	27 45	44 71											
2,5	13	20						6 10	12 19	20 33	31 52	60 101										
3,2	16,5	25							9 15	14 24	23 38	44 73	76 126									
4,4	21	32								11 18	16 27	32 53	54 90	85 142								
5	26	40									12 21	23 38	39 66	62 103	121 202							
6,5	32,5	50										18 30	29 48	45 76	88 147	151 252						
8	41	63											22 37	33 55	70 117	109 182	173 288					
10	52	80												25 42	46 77	79 131	124 207	213 354				
12	65	100													35 59	58 96	91 151	155 258	302 504			
15	81,5	125														44 74	66 110	113 189	220 367	378 630		
20	104	160															50 83	81 135	158 263	269 448	425 709	
25	130	200																62 104	115 192	197 328	310 517	
37	163	250																	89 148	144 240	227 378	
45	195	300																			120 200	173 288



Forward to the Future





. A shared path

RICO promotes a policy of proximity and lasting relationships with partners.

Walking with You



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